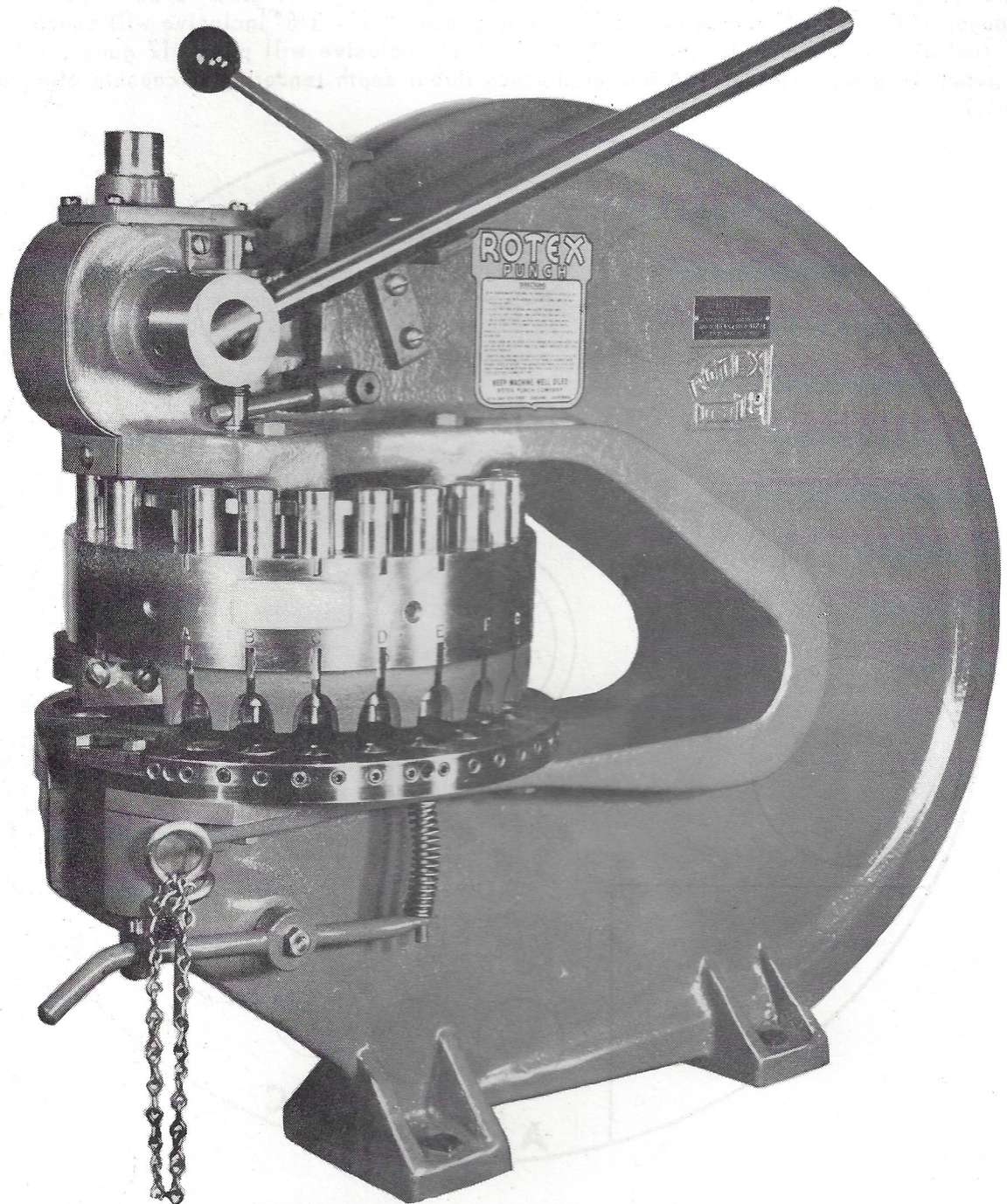


ROTEX

MODEL 18 - A

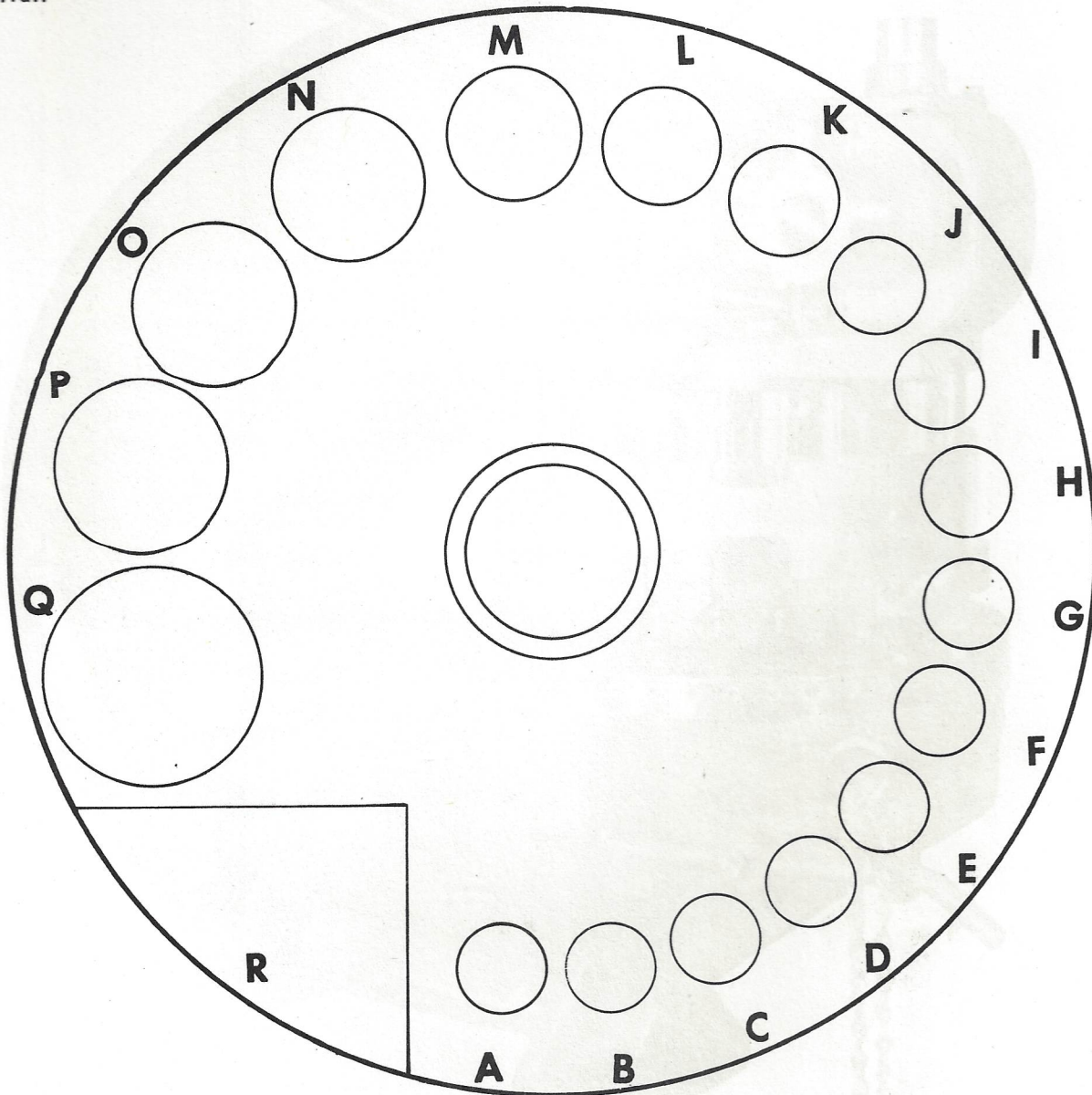


SPECIFICATIONS

MODEL 18 - A

THROAT DEPTH.....	18 in.
CLEARANCE BETWEEN DIES & STRIPPERS.....	7/16 in.
DIMENSIONS:	
LENGTH.....	33 in.
WIDTH.....	12 in.
HEIGHT.....	26 in.
NET WEIGHT.....	350 lbs.
SHIPPING WEIGHT.....	400 lbs.

For punching holes up to 2 inches in diameter, Model "18" is the most complete manually operated machine available anywhere. It contains 18 different punches and dies, or 17 different punches and dies, and a 2-inch nibbling shear. The punch has a capacity of 10 gauge mild steel in the smaller punch sizes, and 14 gauge mild steel for the largest diameter. The shear can be used on 12 gauge and lighter metals. By allowing special clearances, the following capacities apply in punching mild steel; 3/32" - 9/64" inclusive will punch 14 gauge; 5/32" - 15/64" inclusive will punch 10 gauge; 1/4" - 3/8" inclusive will punch 1/4" thick; 25/64" - 7/8" inclusive will punch 10 gauge; 57/64" - 1 1/2" inclusive will punch 12 gauge; 1 33/64" - 2" inclusive will punch 14 gauge. Model 18A has an 18-inch throat depth rendering it capable of handling 36-inch sheet material.



STATIONS	CAPACITY	STANDARD ARRANGEMENT	STATIONS	CAPACITY	STANDARD ARRANGEMENT
1 A	1/32" to 1/2"	5/32"	10 J	33/64" to 5/8"	5/8"
2 B	" " "	3/16"	11 K	41/64" to 3/4"	3/4"
3 C	" " "	7/32"	12 L	49/64" to 7/8"	7/8"
4 D	" " "	1/4"	13 M	57/64" to 1"	1"
5 E	" " "	9/32"	14 N	1-1/64" to 1-1/8"	1-1/8"
6 F	" " "	5/16"	15 O	1-9/64" to 1-1/4"	1-1/4"
7 G	" " "	3/8"	16 P	1-17/64" to 1-1/2"	1-1/2"
8 H	" " "	7/16"	17 Q	1-33/64" to 2"	2"
9 I	" " "	1/2"	18 R	2" or 2" Shear	Shear